

ITEM NO.	Part Number	Revision	Description	QTY.	Manufacturer	Manufacturer P/N
1	2390-50	A	A Frame A	3	Laser + Formed	2390-50
2	2390-52	A	A Frame Brace 1	1	Laser + Bend	2390-52
3	2390-W1_A	A	A Frame Weld 1	1	Conveyors Inc	2390-W1_A
4	2390-06	A	B Frame Cyl Base	1	Laser + Formed	2390-06
5	2390-53	A	A Frame Brace 2	1	Laser + Form	2390-53
6	2390-55	A	A Tie Rod Assembly 1	1	Conveyors Inc	2390-55
7	2390-07	A	B Frame Guide	1	Laser + Form	2390-07
8	--	A	SMC 300MM Cylinder	1	SMC	NCDA1D250-1200
9	--	A	Cylinder Eye Bracket	1	SMC	NCA1-P150
10	--	A	Cylinder Rod (Part of Cylinder)	1	SMC	--
11	2390-10	A	Rod End 1	1	Conveyors Inc	2390-10
12	2390-11	A	Main Shaft	2	Conveyors Inc	2390-11
13	2390-12	A	Main Pin	1	Conveyors Inc	2390-12
14	--	A	30mm 3 bolt flange bearing	4	primebearing.com	UCFL206-30
15	2390-13	A	Lower Arm	2	Laser + Machine	2390-13
16	2390-15	A	Arm Mount	4	Conveyors Inc	2390-15
17	2390-16	A	Roller Assembly	2	Conveyors Inc	2390-16
18	--	A	72mm Yoke Roller 30MM Bore, Sealed	1	montionindustries.com	NUTR3072-X
19	--	A	Sleeve Bearing 30mm	2	McMaster-Carr	6658K757
20	--	A	Thrust Bearing 30mm	4	McMaster-Carr	2011N132
21	--	A	Clevis Pin 20mm	2	McMaster-Carr	93131A670
22	--	A	Thrust Bearing 20mm	4	McMaster-Carr	2011N126
23	--	A	External Retaining Ring E Clip	1	McMaster-Carr	98543A222
24	--	A	Sleeve Bearing 20mm	2	McMaster-Carr	6658K430
25	2390-56	A	A Tie Rod 2	1	Conveyors Inc	2390-56
26	2390-57	A	A Dual Roller Bkt	2		2390-57
27	--	A	Limit Switch	2		--
28	--	A	Limit Switch Arm	2		--
29		A	Unistrut Channel for Limit Mount	1	McMaster-Carr	3310T530
30	--	A	Limit Mount Plate	2		B-71-50253
31	2390-26	A	B Frame Limit Bracket	2	Laser + Form	2390-26
32	2390-53	A		2		2390-53
33	2390-W2_A	A	A Frame Weld 2	1	Conveyors Inc	2390-W2_A
34	2390-18	A	Roller	4		2390-18
35	2390-19	A	Roller Pin	4	Conveyors Inc	2390-19
36	2390-20	A	Roller Pin Retainer	4		2390-20

UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN MM  
 TOLERANCES:  
 ANGULAR: ± .5°  
 ONE PLACE DECIMAL: ± .5  
 TWO PLACE DECIMAL: ± .05  
 THREE PLACE DECIMAL: ± .005

INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5 1994

MATERIAL

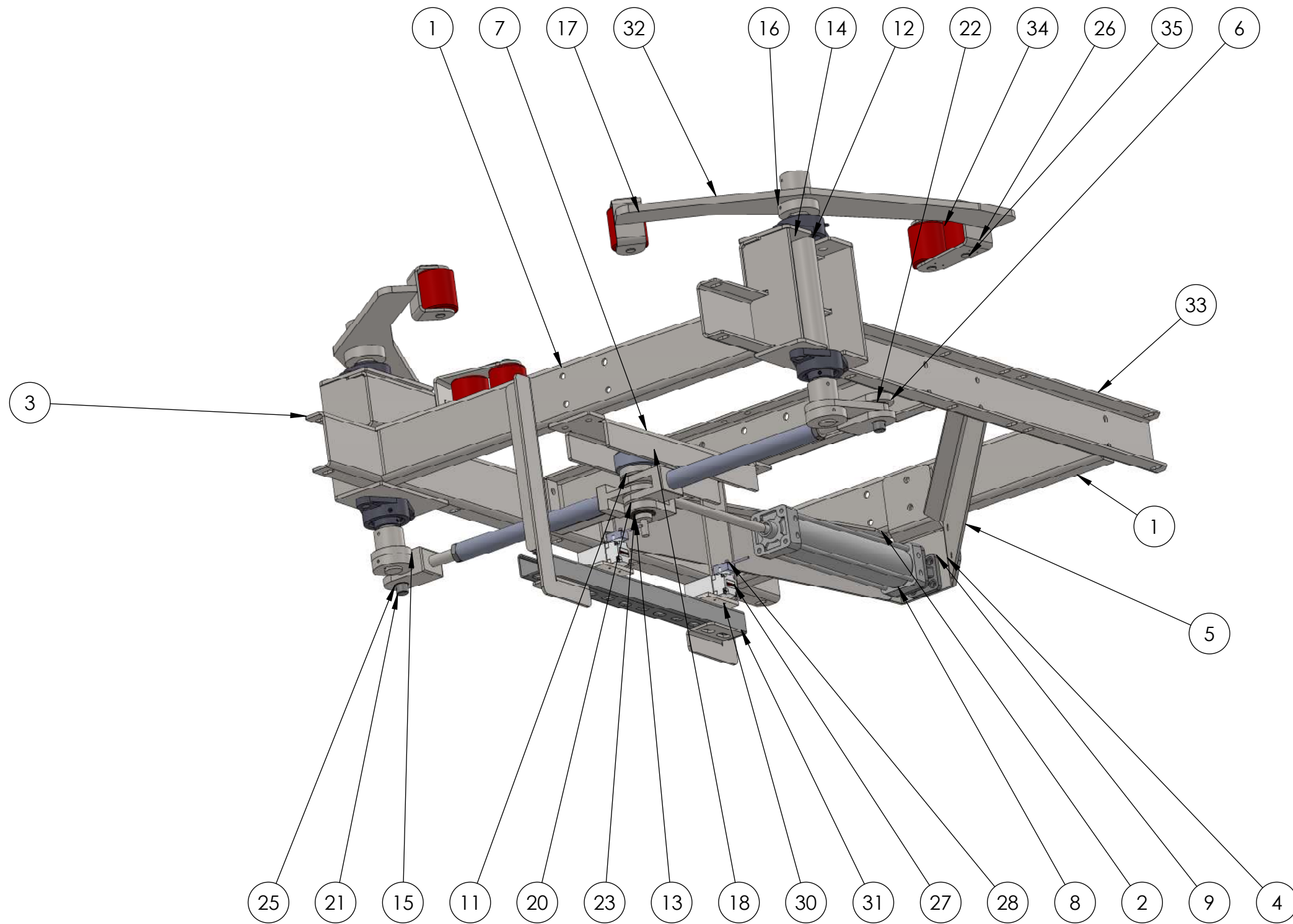
DRAWN	BJW	7/7/2018
CHECKED	GP	Date
DO NOT SCALE DRAWING		
<b>PROPRIETARY AND CONFIDENTIAL</b>		
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**Conveyors, Inc. - Tire Transfer**  
**317-539-5472**

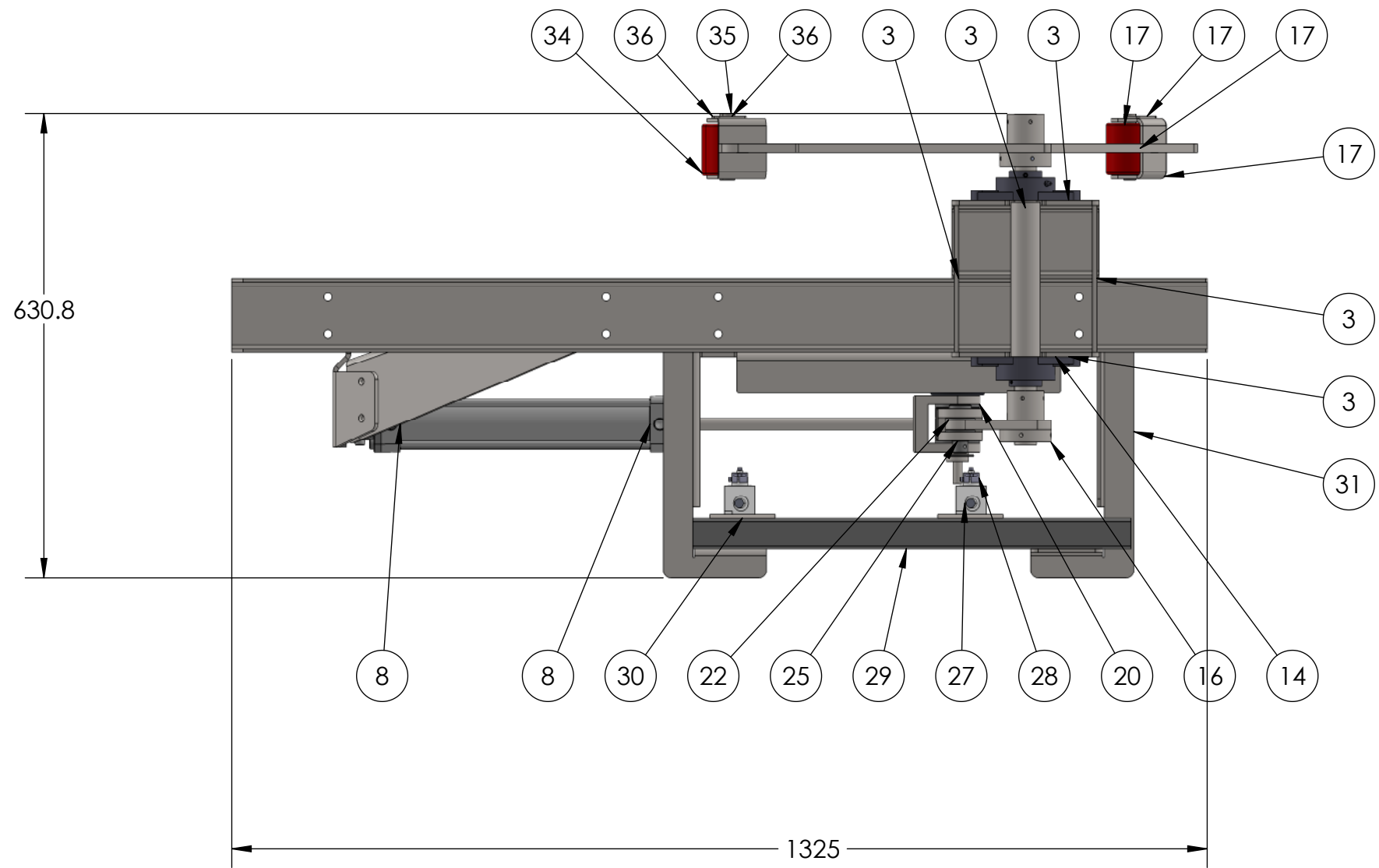
TITLE:  

# A Line Tire Transfer

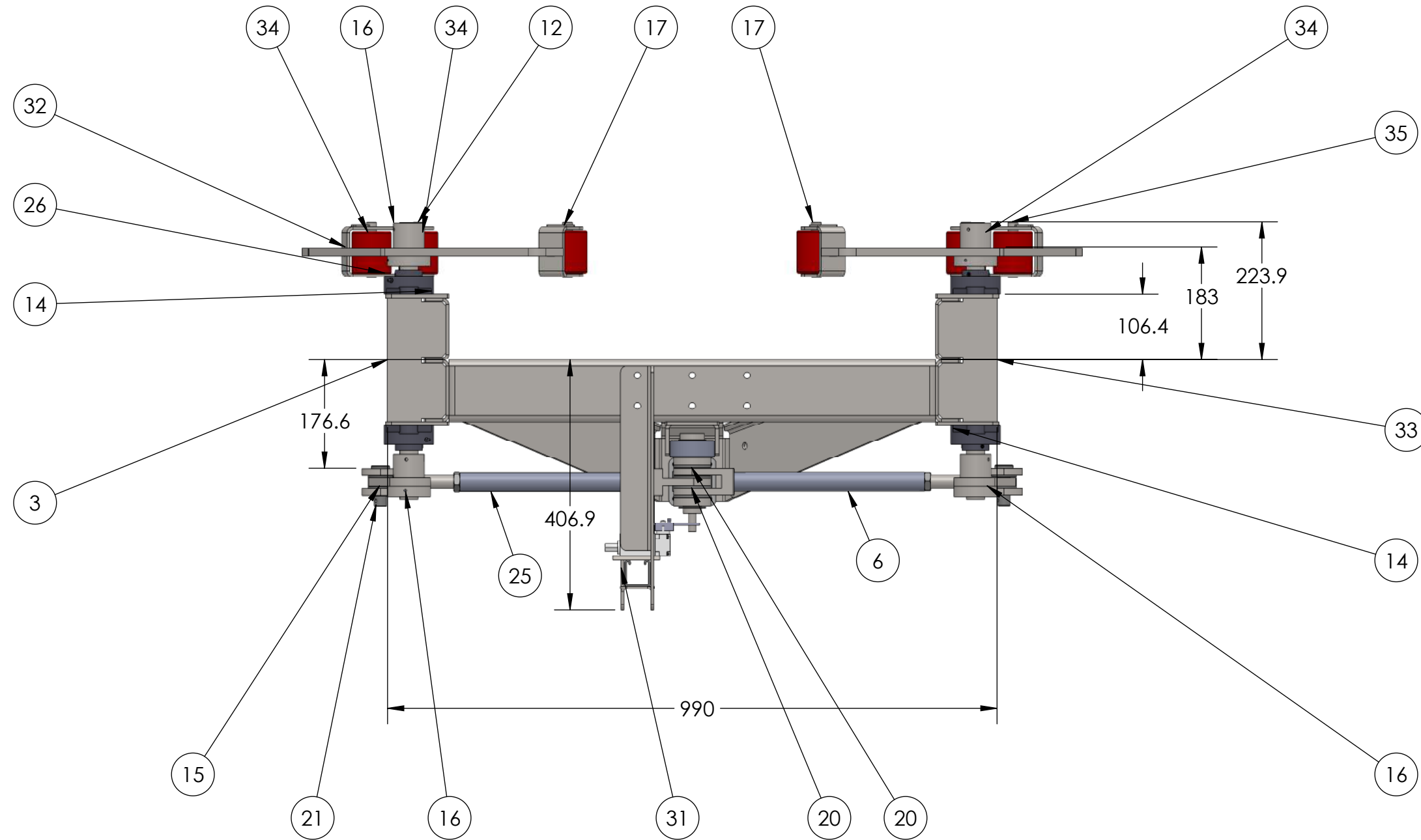
SIZE	DWG. NO.	REV
<b>B</b>	<b>2390-LO_A</b>	<b>A</b>
SCALE: 1:8		SHEET 1 OF 5



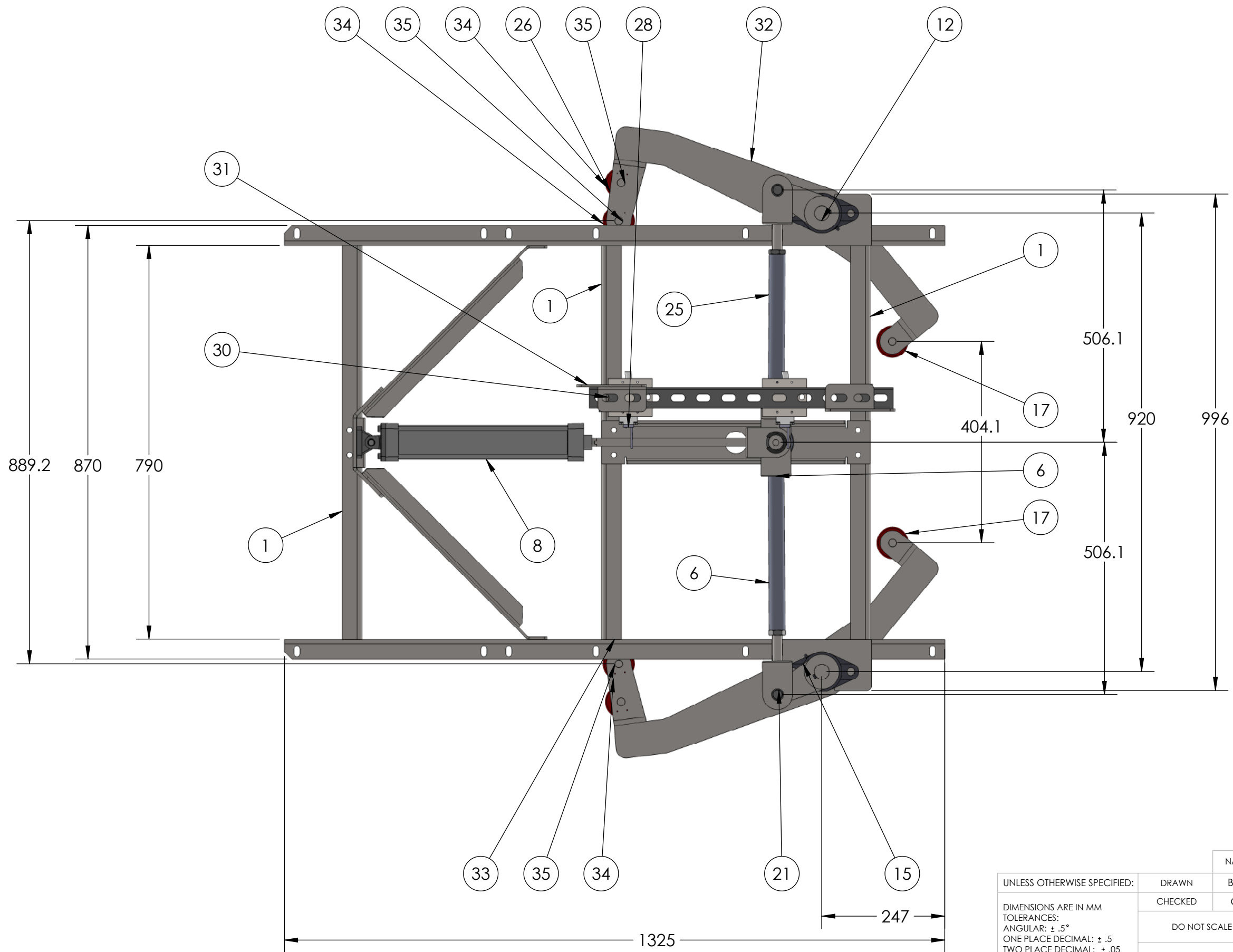
UNLESS OTHERWISE SPECIFIED:		DRAWN	BJW	7/7/2018	<b>Conveyors, Inc. - Tire Transfer</b> <b>317-539-5472</b>
DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: ± .5° ONE PLACE DECIMAL: ± .5 TWO PLACE DECIMAL: ± .05 THREE PLACE DECIMAL: ± .005		CHECKED	GP	Date	
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SIZE	DWG. NO.	REV			
<b>B</b>	2390-LO_A	A			
SCALE: 1:8					SHEET 2 OF 5



UNLESS OTHERWISE SPECIFIED:		DRAWN	BJW	7/7/2018	<b>Conveyors, Inc. - Tire Transfer</b> <b>317-539-5472</b>
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MATERIAL		SIZE <b>B</b> DWG. NO. <b>2390-LO_A</b> REV <b>A</b>			
		SCALE: 1:8			SHEET 3 OF 5



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>Conveyors, Inc. - Tire Transfer</b> <b>317-539-5472</b>	
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INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5 1994		CHECKED	GP Date	<b>A Line Tire Transfer</b>	
MATERIAL		DO NOT SCALE DRAWING			
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				SCALE: 1:8	REV
					<b>A</b>
				SHEET 4 OF 5	



UNLESS OTHERWISE SPECIFIED:	DRAWN	NAME	DATE
	CHECKED	BJW	7/7/2018
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MATERIAL			

Conveyors, Inc. - Tire Transfer 317-539-5472			
TITLE: <b>A Line Tire Transfer</b>			
SIZE	DWG. NO.	REV	
<b>B</b>	2390-LO_A	A	
SCALE: 1:8		SHEET 5 OF 5	