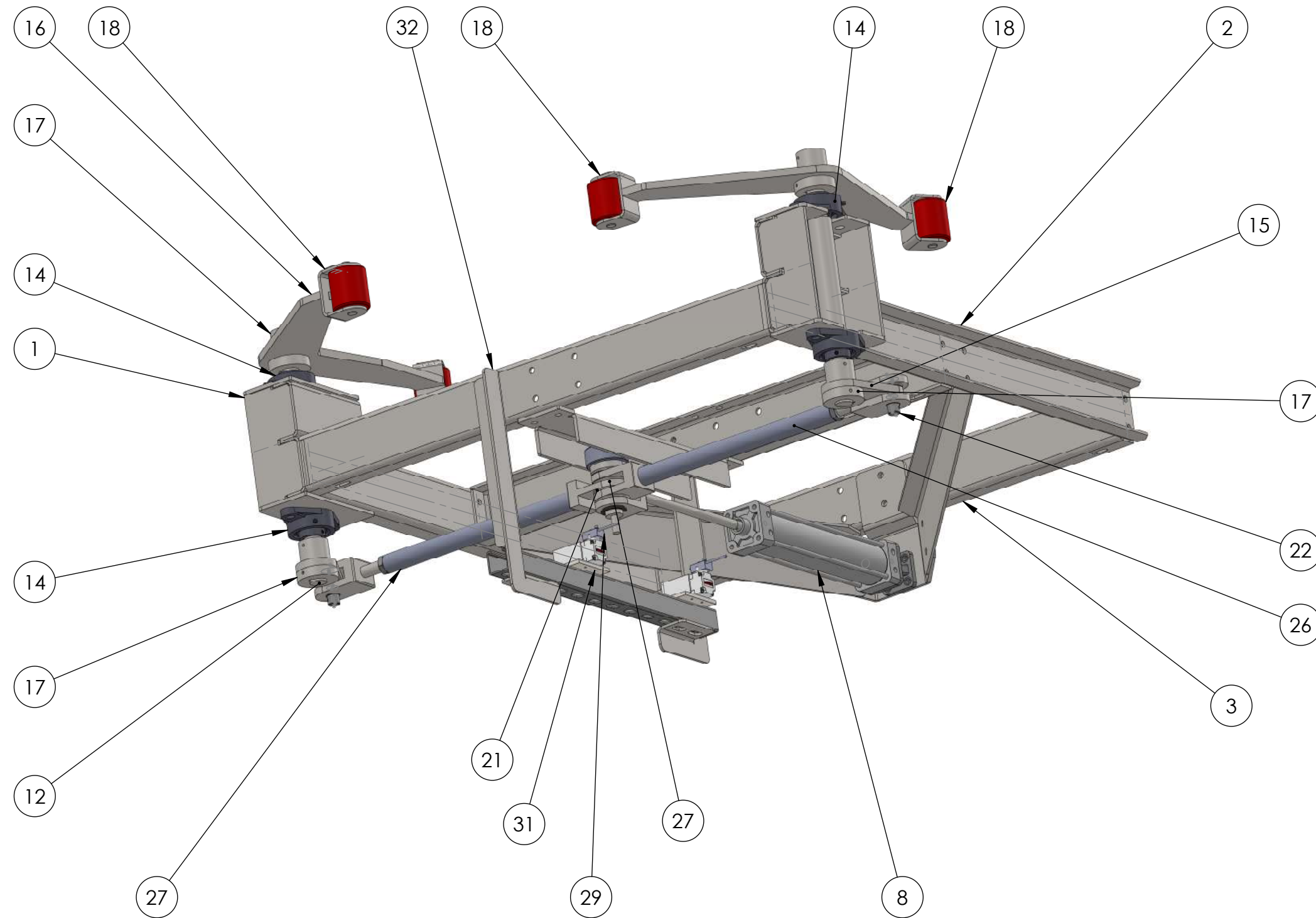


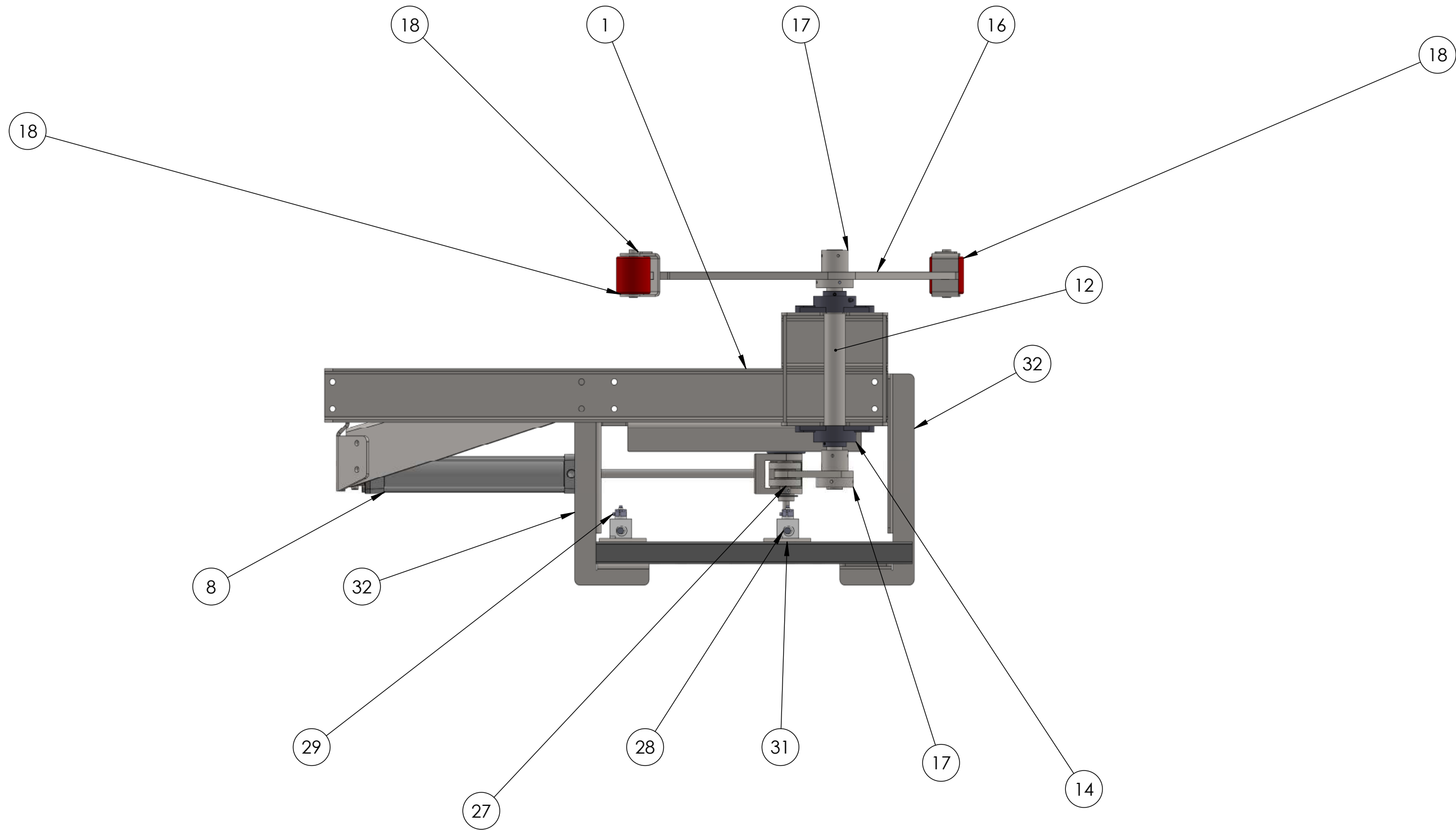
ITEM NO.	Part Number	Revision	Description	QTY.	Manufacturer	Manufacturer P/N
1	2390-W1	A	B Frame Weld A	1	Conveyors Inc	2390-W1
2	2390-W2	A	B Frame Weld B	1	Conveyors Inc	2390-W2
3	2390-01	A	B Frame A	3	Laser + Formed	2390-01
4	2390-06	A	B Frame Cyl Base	1	Laser + Formed	2390-06
5	2390-08	A	B Frame Brace 1	1	Laser + Bend	2390-08
6	2390-09	A	B Frame Brace 2	1	Laser + Form	2390-09
7	2390-07	A	B Frame Guide	1	Laser + Form	2390-07
8	--	A	SMC 300MM Cylinder	1	SMC	NCDA1D250-1200
9	--	A	Cylinder Eye Bracket	1	SMC	NCA1-P150
10	--	A	Cylinder Rod (Part of Cylinder)	1	SMC	--
11	2390-10	A	Rod End 1	1	Conveyors Inc	2390-10
12	2390-11	A	Main Shaft	2	Conveyors Inc	2390-11
13	2390-12	A	Main Pin	1	Conveyors Inc	2390-12
14	--	A	30mm 3 bolt flange bearing	4	primebearing.com	UCFL206-30
15	2390-13	A	Lower Arm	2	Laser + Machine	2390-13
16	2390-14	A	B Frame Main Arm	2	Laser + Machine	2390-14
17	2390-15	A	Arm Mount	4	Conveyors Inc	2390-15
18	2390-16	A	Roller Assembly	4	Conveyors Inc	2390-16
19	--	A	72mm Yoke Roller 30MM Bore, Sealed	1	montionindustries.com	NUTR3072-X
20	--	A	Sleeve Bearing 30mm	2	McMaster-Carr	6658K757
21	--	A	Thrust Bearing 30mm	4	McMaster-Carr	2011N132
22	--	A	Clevis Pin 20mm	2	McMaster-Carr	93131A670
23	--	A	Thrust Bearing 20mm	4	McMaster-Carr	2011N126
24	--	A	External Retaining Ring E Clip	1	McMaster-Carr	98543A222
25	--	A	Sleeve Bearing 20mm	2	McMaster-Carr	6658K430
26	2390-21	A	Tie Rod Assembly A	1	Conveyors Inc	2390-21
27	2390-24	A	Tie Rod B	1	Conveyors Inc	2390-24
28	--	A	Limit Switch	2		--
29	--	A	Limit Switch Arm	2		--
30		A	Unistrut Channel for Limit Mount	1	McMaster-Carr	3310T530
31	--	A	Limit Mount Plate	2		B-71-50253
32	2390-26	A	B Frame Limit Bracket	2	Laser + Form	2390-26

UNLESS OTHERWISE SPECIFIED:	DRAWN	BJW	7/7/2018
	CHECKED	GP	Date
DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: ± .5° ONE PLACE DECIMAL: ± .5 TWO PLACE DECIMAL: ± .05 THREE PLACE DECIMAL: ± .005			
DO NOT SCALE DRAWING			
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INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5 1994			
MATERIAL			

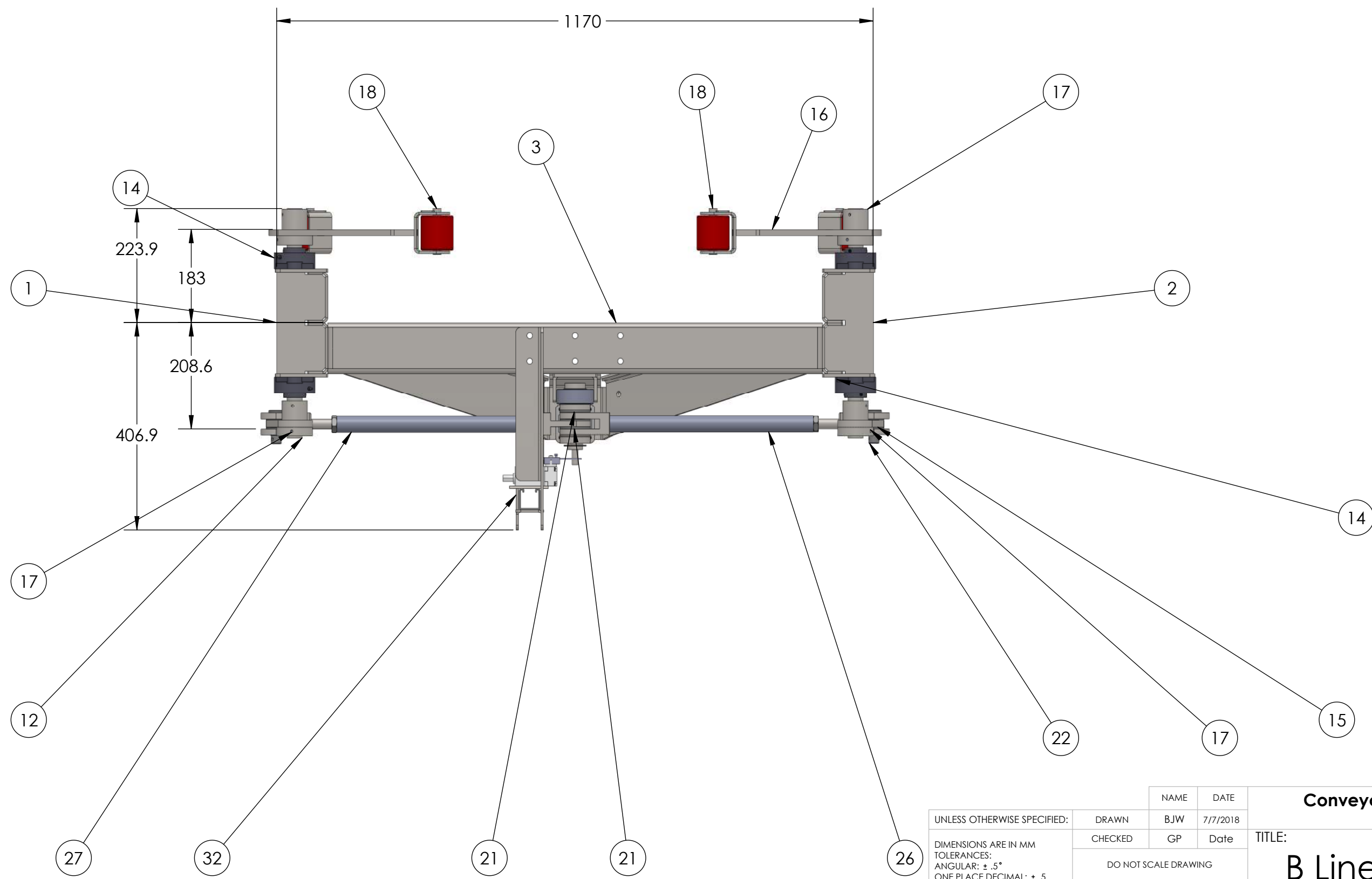
Conveyors, Inc. - Tire Transfer 317-539-5472		
TITLE: B Line Tire Transfer		
SIZE B	DWG. NO. 2390-LO	REV A
SCALE: 1:8		SHEET 1 OF 5



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Conveyors, Inc. - Tire Transfer 317-539-5472		
DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: ± .5° ONE PLACE DECIMAL: ± .5 TWO PLACE DECIMAL: ± .05 THREE PLACE DECIMAL: ± .005		DRAWN	BJW 7/7/2018			TITLE: <h1>B Line Tire Transfer</h1>
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5 1994		CHECKED	GP Date	SIZE	DWG. NO.	
MATERIAL		DO NOT SCALE DRAWING		B	2390-LO	A
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BC TECHNOLOGY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BC TECHNOLOGY IS PROHIBITED.		SCALE: 1:8		SHEET 2 OF 5

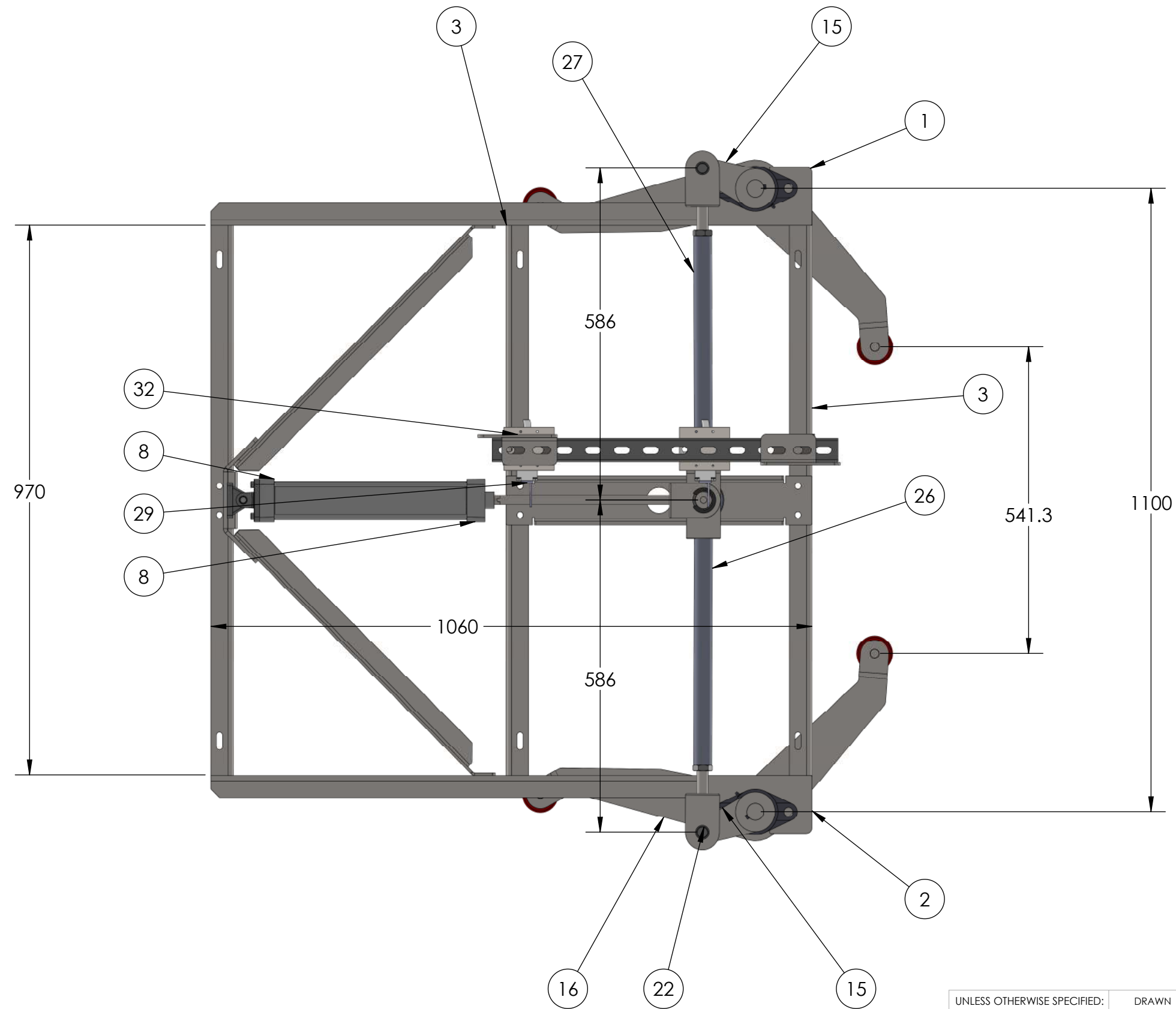


UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Conveyors, Inc. - Tire Transfer 317-539-5472	
DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: $\pm .5^\circ$ ONE PLACE DECIMAL: $\pm .5$ TWO PLACE DECIMAL: $\pm .05$ THREE PLACE DECIMAL: $\pm .005$		DRAWN	BJW		
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MATERIAL		DO NOT SCALE DRAWING			B Line Tire Transfer
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		SIZE		DWG. NO.	REV
		B		2390-LO	A
		SCALE: 1:8		SHEET 3 OF 5	



UNLESS OTHERWISE SPECIFIED:	DRAWN	BJW	7/7/2018
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